

Accessories



Content

Accessories

Product category	Page
Clamping wedges / dummy pieces.....	428-429
Screws.....	430-432
Keys / wrenches.....	433-434
Mounting devices.....	435
Ball bearing liner.....	436
Conical wiper.....	437
Reducing ring for circular sawblades.....	437-438
AKE Cleaner Universal.....	438



Planer head with pressure jaws

Denomination	Dimension mm	Order No.	Price [PG 02]
Clamping wedge	80	10157182	
Clamping wedge	100	10157183	
Clamping wedge	130	10157222	
Clamping wedge	150	10157223	
Clamping wedge	180	10157336	
Clamping wedge	210	10157227	
Clamping wedge	230	10157335	
Key	SW5	10160237	

Centrifugal planer head

Denomination	Dimension mm	Order No.	Price [PG 02]
Clamping wedge	60	10157230	
Clamping wedge	80	10157242	
Clamping wedge	100	10157243	
Clamping wedge	130	10157244	
Clamping wedge	150	10157245	
Clamping wedge	170	10157239	
Clamping wedge	180	10157246	
Clamping wedge	190	10157184	
Clamping wedge	210	10157240	
Clamping wedge	230	10157247	
Clamping wedge	240	10157241	

Clamping jaws for TOK planer heads

Denomination	Dimension mm	Order No.	Price [PG 02]
Clamping wedge	6,5	10157160	
Clamping wedge	7,6	10157229	
Clamping wedge	10	40001968	
Clamping wedge	10,5	10028146	
Clamping wedge for rebate cutter	28	10023051	
Clamping wedge for glue joint cutter	48	10157157	
Clamping wedge	48	10110635	
Clamping wedge for rebate cutter	48	10017268	
Clamping wedge for rebate cutter	58	10017269	
Clamping wedge for glue joint cutter	58	10110422	
Clamping wedge	78	10110637	

Spare parts for swivel cutter head

Denomination	Dimension mm	Order No.	Price [PG 02]
Swivelling element for B 50 mm	48	10110639	
Swivelling element for B 80 mm	78	10112938	

Clamping wedges for profile knives

Denomination	Dimension mm	Order No.	Price [PG 02]
Clamping wedge	17,5	10157128	
Clamping wedge	26	10157129	
Clamping wedge	38	10016489	
Clamping wedge	48	10018714	
Clamping wedge	58	10016488	
Clamping wedge	84	10021472	

Clamping wedges / dummies for serrated profile cutter heads

Denomination	Dimension mm	Order No.	Price [PG 02]
Clamping wedge	40	40011422	
Clamping wedge	50	10110628	
Clamping wedge	60	10110631	
Clamping wedge	80	10110393	
Clamping wedge	100	40011650	
Clamping wedge	130	10110395	
Clamping wedge	150	10110396	
Clamping wedge	190	10110397	
Clamping wedge	230	10110398	
Dummy piece	40	10110783	
Dummy piece	50	10110784	
Dummy piece	60	10110785	
Dummy piece	80	10110786	
Dummy piece	100	40011604	
Dummy piece	130	40015377	
Dummy piece	150	10110787	
Dummy piece	180	10110788	
Dummy piece	230	40012096	

Clamping wedges for routers

Denomination	Dimension mm	Order No.	Price [PG 02]
Clamping wedge for routers	D 10/11 x 25	10006194	
Clamping wedge for routers	D 12 x 20	10006195	
Clamping wedge for routers	D 12 x 30	10006196	
Clamping wedge for routers	D 14 x 30	10006198	
Clamping wedge for routers	D 16 x 50	10006199	
Clamping wedge for routers	28 mm right hand	40013574	
Clamping wedge for routers	35 mm right hand	10006184	
Clamping wedge for routers	38 mm	10016489	
Clamping wedge for routers	58 mm	10016488	

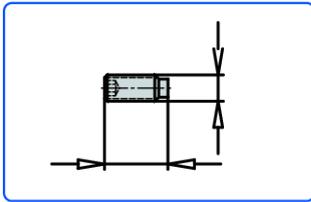


Fig: Threaded pin DIN 915

Denomination	Dimension mm	Key size	Order No.	Price [PG 02]
Threaded pin DIN 912 for swivelling cutter head	M5 x 16		10030678	
Threaded pin DIN 912 for swivelling cutter head	M6 x 8		10015777	
Threaded pin DIN 915	M8 x 16	SW 6	40002009	
Threaded pin DIN 915	M8 x 35	SW 6	40002014	

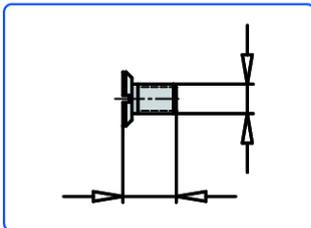


Fig: Countersunk screw DIN 963

Denomination	Dimension mm	Key size	Order No.	Price [PG 02]
Countersunk screw DIN 963	M5 x 8	Slot	40001969	
Countersunk screw DIN 963	M5 x 6	Slot	10119194	
Countersunk screw DIN 7991	M5 x 6	SW 4	40001968	
Countersunk screw DIN 7991 T	M5 x 6,1	T 20	40005305	

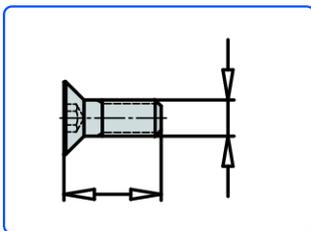


Fig: Countersunk screw DIN 7991

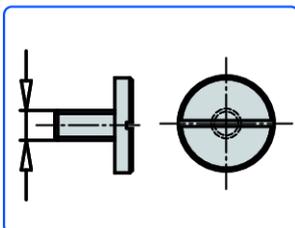


Fig: Stop screw

Denomination	Dimension mm	Order No.	Price [PG 02]
Stop screw	M5	40002938	
Stop screw for panel raising cutter	M6x10	10157166	

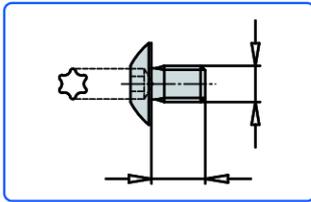
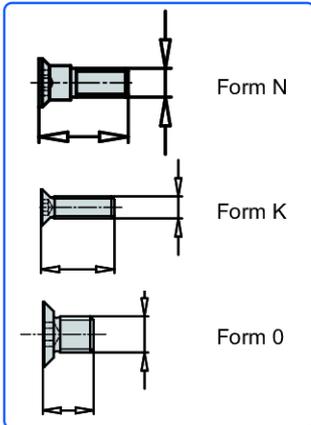


Fig: Torx clamping screw, big head

Denomination	Dimension mm	Key size	Order No.	Price [PG 02]
Torx clamping screw, big head	M4 x 5,9	T 15	10006039	
Torx clamping screw, big head	M4 x 4	T 15	10006040	
Torx clamping screw, big head	M3,5 x 4	T 15	10006038	
Torx clamping screw, big head	M3,5 x 6	T 15	10123471	
Torx clamping screw, big head	M4 x 59	T 15	40004987	



Denomination	Dimension mm	Key size	Order No.	Price [PG 02]
Torx countersunk screw form N	M5 x 15,5	T 20	40012392	
Torx countersunk screw form K	M5 x 12	T 20	10111291	
Torx countersunk screw form O	M5 x 7	T 15	10106762	
Torx countersunk screw form N	M5 x 11	T 15	33014425	
Torx countersunk screw form N	M5 x 13	T 20	10110740	

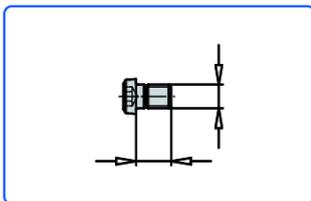
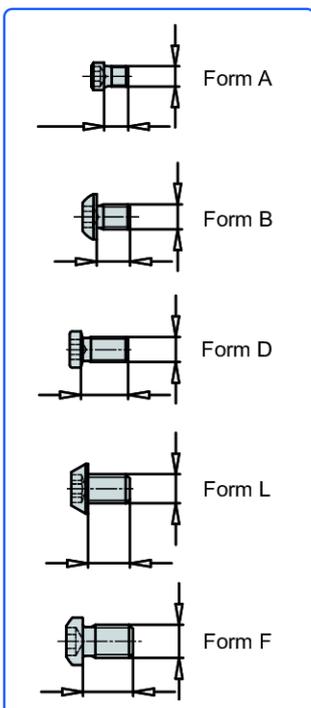


Fig: Torx countersunk screw form C

Denomination	Dimension mm	Key size	Order No.	Price [PG 02]
Torx round-head screw form C	M3 x 4,4	T 8	10006061	



Denomination	Dimension mm	Key size	Order No.	Price [PG 02]
Torx clamping screw form A	M2,5 x 3,0	T 8	10006055	
Torx clamping screw form A	M2,5 x 4	T 8	10006056	
Torx clamping screw form B	M3 x 4,0	T 9	10006060	
Torx clamping screw form D	M3 x 7	T 8	10006057	
Torx clamping screw form L	M3,5 x 4,0	T 15	10006052	
Torx clamping screw form D	M3,5 x 5,5	T 15	10006058	
Torx clamping screw form L	M3,5 x 4,8	T 15	10006053	
Torx clamping screw form A	M4 x 5	T 15	10006063	
Torx clamping screw form F	M4 x 6	T 15	10006064	

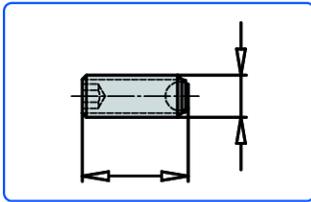


Fig: Ball pressure screw

Denomination	Dimension mm	Key size	Order No.	Price [PG 02]
Covering screw DIN 963	M3,5 x 6,0		10006006	
Ball pressure screw Form B	M8 x 12	SW 4	10006035	
Ball pressure screw Form B	M6 x 10	SW 4	40013521	

Denomination	Dimension mm	Order No.	Price [PG 02]
Hexagon nut	M6	40013544	
Hexagon nut	M4	40013542	
Hexagon nut	M6 narrow	40015859	

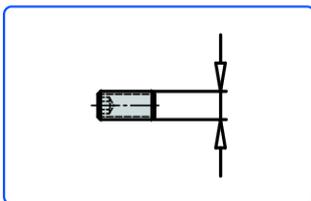


Fig: Threaded pin for counterbore DIN 913

Denomination	Dimension mm	Key size	Order No.	Price [PG 02]
Threaded pin for counterbore DIN 913	M6 x 6	SW 5	10005963	
Threaded pin for counterbore DIN 916	M6 x 5	SW 5	40001977	
Threaded pin for counterbore DIN 916	M6 x 4	SW 5	10032695	
Threaded pin for counterbore DIN 916	M5 x 4	SW 4	10033834	
Length adjustment screw for drill bit	M5 x 8	Slot	10006037	
Length adjustment screw, special design	M5		40013523	

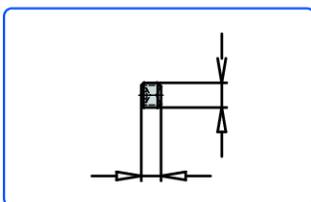


Fig: Threaded pin for counterbore DIN 916

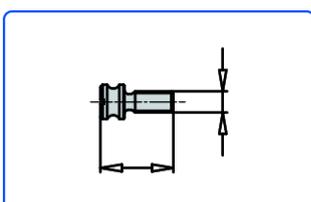


Fig: Length adjustment screw

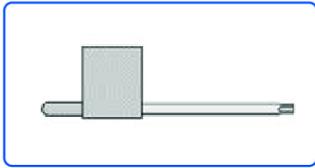


Fig: Flag-type-key

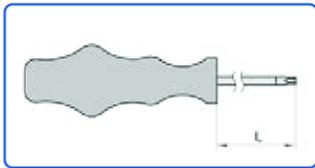


Fig: Handle key

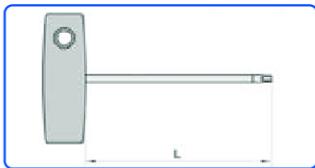


Fig: T-handle key

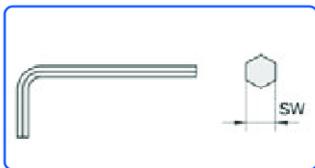


Fig: Allen key

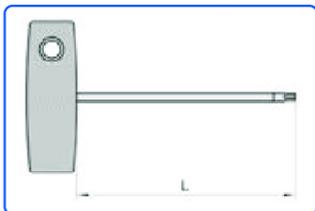


Fig: T-handle key

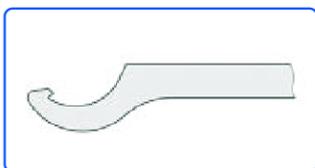


Fig: Hook wrench

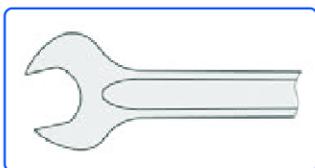


Fig: Open-jaw wrench

Denomination	Dimension mm	Key size	Order No.	Price [PG 02]
Flag-type-key		T 7	10006042	
Flag-type-key		T 8	10006043	
Flag-type-key		T 9	10020371	
Flag-type-key		T 15	10006049	
Handle key	L 60	T 8	10006044	
Handle key	L 60	T 9	10006045	
Handle key	L 80	T 10	10006047	
Handle key	L 80	T 15	10006050	
Handle key	L 100	T 20	10006041	
T-handle key	L 100	T 9	40004177	
T-handle key	L 100	T 10	40005684	
T-handle key	L 100	T 15	40005685	
T-handle key	L 100	T 20	40005686	
Allen key		SW 2	40005625	
Allen key		SW 3	10006089	
Allen key		SW 4	40009460	
Allen key		SW 5	40009461	
Allen key		SW 6	10014156	
Allen key		SW 8	40013533	
Allen key		SW 10	10138894	
T-handle key	100	SW 3	10017980	
T-handle key	100	SW 4	40004852	
T-handle key	100	SW 5	40005680	
T-handle key	100	SW 6	40005681	
T-handle key	150	SW 8	40004852	
T-handle key	150	SW 8	40013539	
T-handle key	100	SW 10	40013540	
T-handle key	200	SW 10	40013541	
Hook wrench	30/32		10205522	
Hook wrench	40/42	M30 x 1,5	10006109	
Hook wrench	45/50	M40 x 1,5	10006110	
Hook wrench	52/55	M46	10180589	
Hook wrench	58/62	M48 x 2,0	10006111	
Hook wrench	ER16 mini	M19x1	10174977	
Combination hook spanner key	53 and 58/62		10203800	
Open-jaw wrench		SW 13	40013548	
Open-jaw wrench		SW 27	10028508	
Open-jaw wrench		SW 33	40013549	
Open-jaw wrench		SW 41	40013551	
Open-jaw wrench		SW 46	10019055	
Open-jaw wrench		SW 60	40013552	



Torque spanner

Denomination	Tool holder mm	Nm	Order No.	Price [PG 02]
Torque spanner Type 1	14 x 18	60-320	10203818	
Torque spanner Type 2	9 x 12	20-120	10205397	

Delivery without hook spanner key / roller wrench

Hook spanner key / roller wrench

Denomination	for torque spanner	for D mm	Adapter mm	Order No.	Price [PG 02]
Combination hook spanner key	Typ 1	53 and 58/62	E 462	10203820	
Hook spanner key	Typ 1	50	ER 32	10203822	
Roller wrench	Typ 2	30	ER 16	10205398	
Hook spanner key	Typ 2	22	ER 16 mini	10205399	

Installation devices

Mounting rack for all standard holders



- Application:** Safe clamping of the tool set when mounted or removed and also during the change of knives with TOK tools
- Design:** Easy tensioning by means of clamping lever

Shank mm	Order No.	Price [PG 02]
SK 40	10002577	
HSK 63 F	10002580	
HSK 85 (Powerlock)	40015764	

Installation devices for other interfaces on request

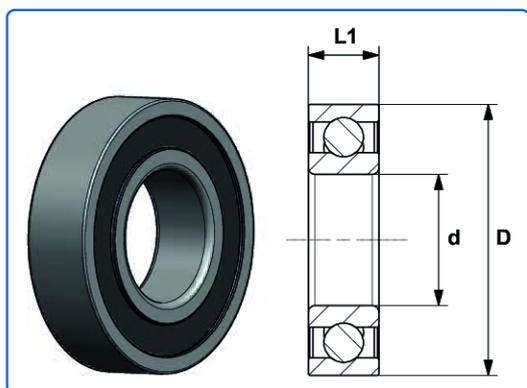
Installation devices

Masterclamp



- Application:** Fast and safe mounting and clamping of tools in chucks, on cutter arbors and with saw blade flanges

for chucks	Order No.	Price [PG 02]
HSK 25	10163751	
HSK 32 (C3)	10163752	
HSK 50 (SK 30) not for Morbidelli	10163754	
HSK 63 (SK 40)	10163755	
HSK 80	10163756	
SK 50	10163757	
HSK 100	10163758	

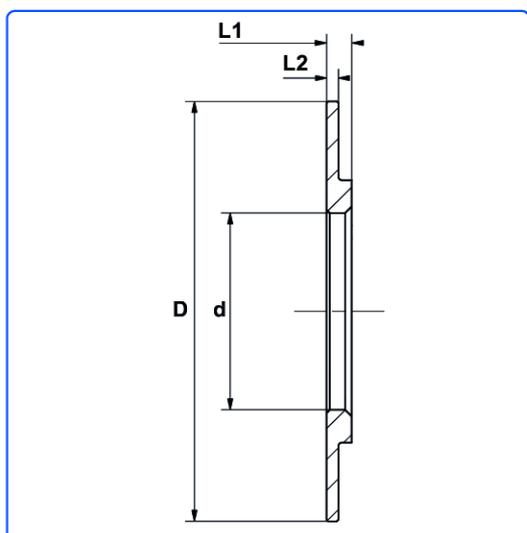


Application: To mount ball bearing rings for copying work on table milling cutters

Design: Dust-proof design; ball bearings of different diameters can be mounted; Type A: Ball bearing without collar

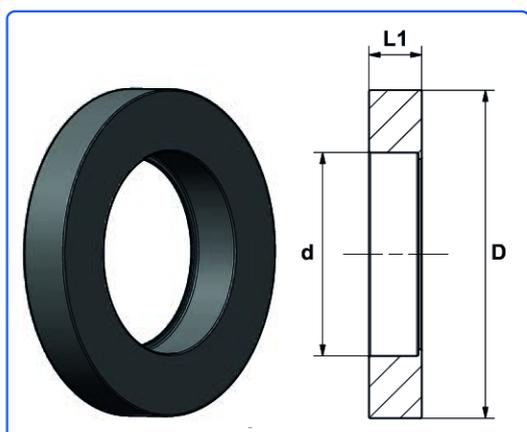
Bushing idle

D mm	d mm	L1 mm	Order No.	Price [PG 02]
62	30	16	10009757	



Locking washer DIN 625

D mm	d mm	L1 mm	L2 mm	Order No.	Price [PG 02]
64	30	3,8	1,8	10009758	

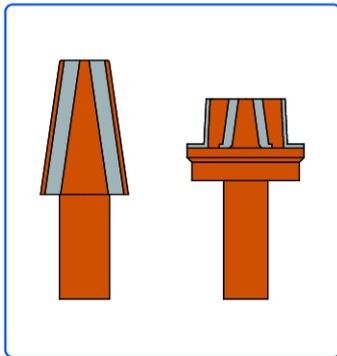


Ball bearing

Design: With force fit seat, to be pressed on the ball bearing

D mm	d mm	L1 mm	Order No.	Price [PG 02]
70	62	16	10009763	
75	62	16	10009764	
80	62	16	10009765	
85	62	16	10009766	
90	62	16	10009767	
95	62	16	10009770	
100	62	16	10009772	
105	62	16	10009775	
110	62	16	10009777	
115	62	16	10009780	
120	62	16	10009782	
125	62	16	10009785	
130	62	16	10009787	
135	62	16	10009790	
140	62	16	10009791	
145	62	16	10009794	
150	62	16	10009795	

Conical wiper for HSK 63 F, SK 40

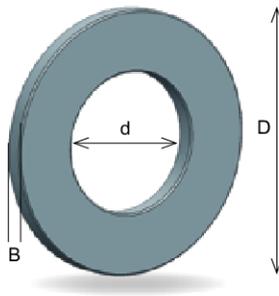


Application: Cleaning the level surfaces and conical surfaces of HSK 63 F in one single process. Precise run-out and maximum power transmission due to regular cleaning of the tool holder

Design: HSK 63 F made of hard-PVC, SK 30/40 and MK 2 of hard wood with genuine leather cover

Shank	Order No.	Price [PG 02]
HSK 63 F	40003256	
SK 40	40002582	

0590 Reducing ring for circular saw blades



Application: Reduction of the saw blade bore; the reducing ring has to be wide enough to avoid the ring from moving into the flange gap. When using a reducing ring the saw blade still has to be sufficiently secured by the flange

Design: Serrated

D mm	B mm	d mm	Order No.	Price [PG 01]
16	1,60	12,7	059101607	
16	1,60	13	059101613	
20	1,60	12,7	059102007	
20	1,60	15,875	059102087	
20	1,60	16	059102016	
20	1,60	18	059102018	
22	1,60	16	059102216	
22	2,00	16	059202216	
22	1,60	20	059102220	
22	2,00	20	059202220	
25	2,00	15,875	059102587	
25	2,00	16	059102516	
25	2,00	20	059102520	
25	2,00	22,225	059102522	
30	2,00	15	059103015	
30	2,20	15	059203015	
30	2,00	15,875	059103087	
30	2,20	15,875	059203087	
30	2,00	16	059103016	
30	2,20	16	059203016	
30	2,00	18	059103018	
30	2,20	18	059203018	
30	1,60	20	059003020	
30	2,00	20	059103020	
30	2,20	20	059203020	
30	2,00	22	059103022	
30	2,40	22	059203022	
30	2,00	25	059103025	
30	2,20	25	059203025	

0590 | Reducing ring for circular saw blades

D mm	B mm	d mm	Order No.	Price [PG 01]
30	2,00	25,4	059103054	
30	2,20	25,4	059203054	
30	2,80	25,4	059303054	
30	2,20	28	059030528	
32	2,00	20	059103220	
32	2,20	20	059203220	
32	2,00	22	059103222	
32	2,00	25	059103225	
32	2,20	25	059203225	
32	2,00	30	059103230	
32	2,20	30	059203230	
35	2,00	20	059103520	
35	2,20	20	059203520	
35	2,00	25	059103525	
35	2,20	25	059203525	
35	1,60	30	059103530	
35	2,00	30	059203530	
35	2,20	30	059303530	
35	2,80	30	059403530	
40	1,60	30	059104030	
40	2,00	30	059204030	
40	1,60	32	059104032	
40	2,00	32	059204032	
40	1,60	35	059104035	
40	2,00	35	059204035	
50	2,80	30	059105030	
60	2,80	30	059106030	
70	2,80	30	059107030	
75	2,80	30	059107530	
80	2,80	30	059108030	

8888 | AKE Multi - Clean Cleaning material - Fast removal of resin



**MULTI-CLEAN
TOOL CLEANER**

For being able to use our products for a long time, regular cleaning is very important.

This cleaning contributes significantly to an optimal tool service life and cutting quality. With a cleaned tool you also counteract enhanced power consumption of the machine and thus higher electricity costs.

Our Multi-Clean tool cleaner is an effective universal cleaner for dirty tools. We therefore recommend to only use the AKE Multi-Clean. It removes resin, dirt and various deposits from circular saw blades, cutters and drills quickly and residue-free.

Denomination	Order No.	Price [PG 03]
1 Litre spray bottle	8888.000.04	
5 Litre canister	8888.000.05	
10 Litre canister	8888.000.06	

Attention: Removing resin from tools pays off. Resin reduces the tool service life, deteriorates the cutting quality and increases electricity costs. Do not use on chrome and aluminium.